



**ENRICH PULP AND PAPER**

TODAY • TOMORROW • FOREVER

Experts in  
Pulp and Paper Products.



# **ABOUT US**

With over 15 years of experience, top position and innovative mindset, we are confident to provide the optimal paper and packaging solution for local and foreign partners including Multinational corporations, packaging companies, advertising companies, printing houses, brand-owners and so on.

- ✔ We are the creators you can trust on for a perfect solution to all your paper needs.
- ✔ Wide portfolio based on renewable and recyclable materials.

We are committed to strengthening our people and the communities where we live and work using all resources responsibly and efficiently, and ensuring our businesses are safe, successful and sustainable for generations to come.



# WHAT WE OFFER

---



## SIGNATURE LIGHT

Light Weight Coated Duplex Board - Grey Back



## SIGNATURE SUPREME

Heavy Weight Coated Duplex Board - Grey Back



## SIGNATURE WHITE

Triplex Board - White Back

# Industries We Serve!

---



## FMCG Sector

Enrich Paper provides qualitative packaging material for FMCG products.



## Packaging Industries

Enrich Paper provides one of the best packaging material that avoid cross cutting and trimming.



## Offset Printers

Enrich Paper is committed to provide dust free material that gives the best offset printing output.



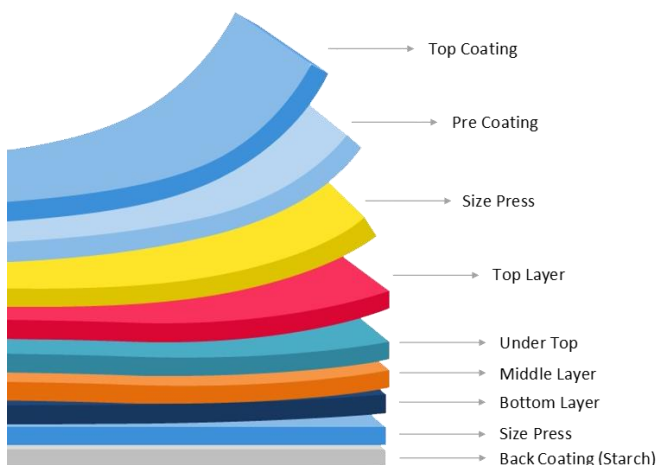
**ENRICH PULP AND PAPER**  
TODAY • TOMORROW • FOREVER

**SPECIFICATIONS**

SIGNATURE WHITE - White Back						
SUBSTANCE (GSM)	BULK (CC/GM)	CALIPER (MICRONS)	STIFFNESS (L&W)			
			MD(mN)	CD(mN)	GM	RATIO
200	1.14	228	40	18	27	2.2:1
230	1.14	262	106	48	71	2.2:1
250	1.15	288	115	52	77	2.2:1
260	1.15	299	135	58	85	2.3:1
280	1.16	325	174	75	114	2.3:1
300	1.16	348	211	90	138	2.3:1
320	1.16	371	237	102	155	2.3:1
350	1.17	410	313	135	205	2.3:1
360	1.18	425	322	140	212	2.3:1
380	1.18	448	430	185	282	2.3:1
400	1.20	480	452	195	297	2.3:1
430	1.20	516	528	230	348	2.3:1
450	1.20	540	555	240	365	2.3:1
TOLERANCE : ± 5%		± 0.5%	± 5 %	STIFFNESS: ± 10%		

PARAMETER	UNIT	VALUE
Cobb - 60 Top	g/m <sup>2</sup>	50 (±5)
Cobb - 60 Bottom	g/m <sup>2</sup>	50 (±5)
Ply-Bond	j/m <sup>2</sup>	80 +
Brightness	%	77 (±1)
Gloss	%	45 (±2)
Smoothness	ml/min	50 - 80
IGT Pick Velocity	m/sec	0.8
Burst Factor	kg/cm <sup>2</sup>	16 (±2)
Coating	gsm	20 (±1)
MOISTURE	200-300 gsm	6.0 (±0.5)
	301-500 gsm	7.0 (±0.5)

**BOARD CONSTRUCTION**



**NOTE**

1. All Properties are according to Laboratory testing at Enrich Papers.
2. This specification can be improved further, subject to product upgradation.
3. Test Climate -  
Temperature : 23°C ± 1°  
Relative Humidity : 50% ± 5





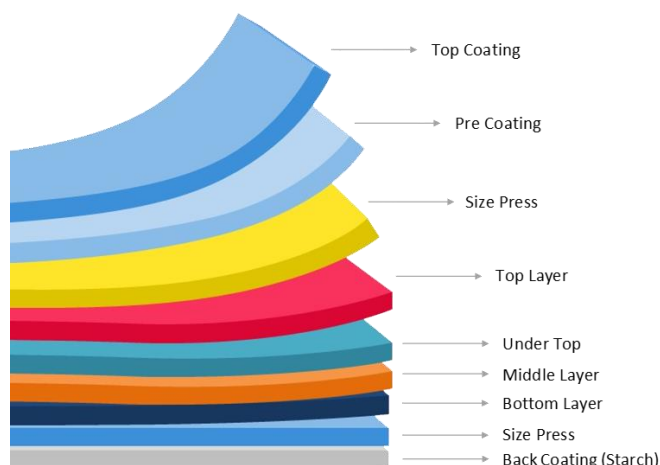
**ENRICH PULP AND PAPER**  
TODAY • TOMORROW • FOREVER

**SPECIFICATIONS**

SIGNATURE SUPREME PLUS - Grey Back						
SUBSTANCE (GSM)	BULK (CC/GM)	CALIPER (MICRONS)	STIFFNESS (L&W)			
			MD(mN)	CD(mN)	GM	RATIO
180	1.19	215	48	21	32	2.1:1
200	1.20	240	84	36	55	2.3:1
230	1.24	286	112	48	73	2.3:1
250	1.24	310	144	60	93	2.3:1
260	1.24	323	162	70	106	2.3:1
280	1.25	350	201	86	131	2.3:1
300	1.26	380	246	106	161	2.3:1
320	1.26	404	300	125	193	2.3:1
350	1.26	442	380	164	249	2.3:1
360	1.26	455	400	174	264	2.3:1
380	1.26	480	450	195	296	2.3:1
400	1.27	508	512	224	338	2.3:1
430	1.27	548	540	230	352	2.3:1
450	1.28	576	560	240	367	2.3:1
TOLERANCE : ± 5%		± 0.5%	± 5 %	STIFFNESS: ± 10%		

PARAMETER	UNIT	VALUE
Cobb - 60 Top	g/m <sup>2</sup>	50 (±5)
Cobb - 60 Bottom	g/m <sup>2</sup>	50 (±5)
Ply-Bond	j/m <sup>2</sup>	80 +
Brightness	%	77 (±1)
Gloss	%	45 (±2)
Smoothness	ml/min	50 - 80
IGT Pick Velocity	m/sec	0.8
Burst Factor	kg/cm <sup>2</sup>	16 (±2)
Coating	gsm	20 (±1)
MOISTURE	200-300 gsm	6.0 (±0.5)
	301-500 gsm	7.0 (±0.5)

**BOARD CONSTRUCTION**



**NOTE**

1. All Properties are according to Laboratory testing at Enrich Papers.
2. This specification can be improved further, subject to product upgradation.
3. Test Climate -  
 Temperature : 23°C ± 1°  
 Relative Humidity : 50% ± 5





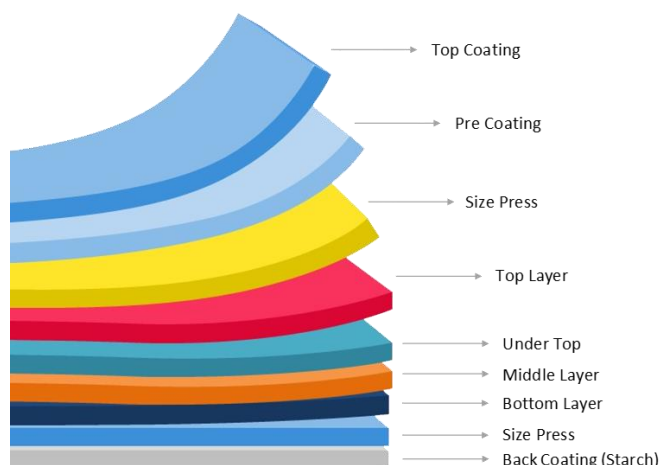
**ENRICH PULP AND PAPER**  
TODAY • TOMORROW • FOREVER

**SPECIFICATIONS**

SIGNATURE SUPREME - Grey Back						
SUBSTANCE (GSM)	BULK (CC/GM)	CALIPER (MICRONS)	STIFFNESS (L&W)			
			MD(mN)	CD(mN)	GM	RATIO
180	1.19	215	48	21	32	2.1:1
200	1.20	240	84	36	55	2.3:1
230	1.24	286	112	48	73	2.3:1
250	1.24	310	144	60	93	2.3:1
260	1.24	323	162	70	106	2.3:1
280	1.25	350	201	86	131	2.3:1
300	1.26	380	246	106	161	2.3:1
320	1.26	404	300	125	193	2.3:1
350	1.26	442	380	164	249	2.3:1
360	1.26	455	400	174	264	2.3:1
380	1.26	480	450	195	296	2.3:1
400	1.27	508	512	224	338	2.3:1
430	1.27	548	540	230	352	2.3:1
450	1.28	576	560	240	367	2.3:1
TOLERANCE : ± 5%		± 0.5%	± 5 %	STIFFNESS: ± 10%		

PARAMETER	UNIT	VALUE
Cobb - 60 Top	g/m <sup>2</sup>	50 (±5)
Cobb - 60 Bottom	g/m <sup>2</sup>	50 (±5)
Ply-Bond	j/m <sup>2</sup>	80 +
Brightness	%	77 (±1)
Gloss	%	40 (±2)
Smoothness	ml/min	50 - 80
IGT Pick Velocity	m/sec	0.8
Burst Factor	kg/cm <sup>2</sup>	16 (±2)
Coating	gsm	20 (±1)
MOISTURE	200-300 gsm	6.0 (±0.5)
	301-500 gsm	7.0 (±0.5)

**BOARD CONSTRUCTION**



**NOTE**

1. All Properties are according to Laboratory testing at Enrich Papers.
2. This specification can be improved further, subject to product upgradation.
3. Test Climate -
  - Temperature : 23°C ± 1°
  - Relative Humidity : 50% ± 5





# ENRICH PULP AND PAPER

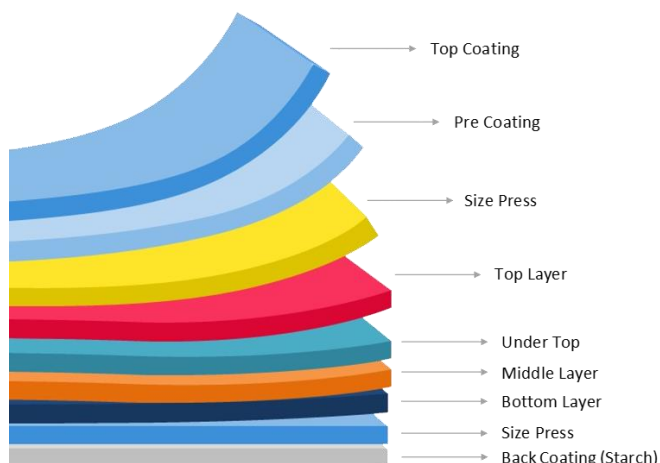
TODAY • TOMORROW • FOREVER

## SPECIFICATIONS

SIGNATURE LIGHT - Grey Back						
SUBSTANCE (GSM)	BULK (CC/GM)	CALIPER (MICRONS)	STIFFNESS (L&W)			
			MD(mN)	CD(mN)	GM	RATIO
180	1.20	216	50	24	34	2.1:1
200	1.24	248	85	37	56	2.2:1
230	1.24	286	116	52	77	2.3:1
250	1.24	310	150	66	99	2.3:1
260	1.24	323	162	71	107	2.3:1
280	1.25	350	210	90	137	2.3:1
300	1.26	380	250	110	166	2.3:1
320	1.27	407	310	132	202	2.3:1
350	1.27	445	385	166	253	2.3:1
360	1.27	458	405	177	267	2.3:1
380	1.28	488	460	197	301	2.3:1
400	1.28	512	520	225	342	2.3:1
430	1.30	560	545	235	358	2.3:1
450	1.30	586	570	245	373	2.3:1
470	1.30	613	590	255	388	2.3:1
TOLERANCE : ± 5%		± 0.5%	± 5 %	STIFFNESS: ± 10%		

PARAMETER	UNIT	VALUE	
Cobb - 60 Top	g/m <sup>2</sup>	50 (±5)	
Cobb - 60 Bottom	g/m <sup>2</sup>	50 (±5)	
Ply-Bond	j/m <sup>2</sup>	150 +	
Brightness	%	73 (±1)	
Gloss	%	35 (±2)	
Smoothness	ml/min	90 - 150	
IGT Pick Velocity	m/sec	0.8	
Burst Factor	kg/cm <sup>2</sup>	16 (±2)	
Coating	gsm	16 (±1)	
MOISTURE	200-300 gsm	%	6.5 (±0.5)
	301-500 gsm		7.0 (±0.5)

## BOARD CONSTRUCTION



## NOTE

1. All Properties are according to Laboratory testing at Enrich Papers.
2. This specification can be improved further, subject to product upgradation.
3. Test Climate -
  - Temperature : 23°C ± 1°
  - Relative Humidity : 50% ± 5





# ENRICH PULP AND PAPER

TODAY • TOMORROW • FOREVER

## SPECIFICATIONS

LEO LINER						
STANDARD	BURST FACTOR	RCT (CD)		COBB 60 Second (gm/m <sup>2</sup> )		MOISTURE
GSM	RANGE	Min	Max	Top	Bottom	%
140 ± 5%	28 - 35	1.2	1.5	40	50	6.0 - 8.0
150 ± 5%	28 - 35	1.3	1.8	40	50	6.0 - 8.0
180 ± 5%	28 - 35	1.7	2.2	40	50	6.0 - 8.0
200 ± 5%	28 - 35	2	2.4	40	50	6.0 - 8.0
220 ± 5%	28 - 35	2.1	2.5	40	50	6.0 - 8.0
250 ± 5%	28 - 35	2.4	2.8	40	50	7.0 - 8.0
300 ± 5%	28 - 35	2.8	3.5	40	50	7.0 - 8.0
350 ± 5%	28 - 35	3.2	4	40	50	7.0 - 8.0

## SPECIFICATIONS

LEO FLUTE					
STANDARD	BURST FACTOR	RCT (CD)		COBB 60 Second (gm/m <sup>2</sup> )	MOISTURE
GSM	RANGE	kn/m	kg/f	Top	%
80 ± 3	18 - 20	0.4	5.4	40	8 ± 2
90 ± 3	18 - 20	0.4	6.2	40	8 ± 2
100 ± 4	18 - 20	0.6	8.5	40	8 ± 2
110 ± 5	18 - 20	0.7	10	40	8 ± 2
125 ± 6	18 - 20	0.7	10	40	8 ± 2
140 ± 6	18 - 20	1	15.5	40	8 ± 2
150 ± 6	18 - 20	1.1	17	40	8 ± 2
175 ± 5%	18 - 20	1.3	20	40	8 ± 2

## NOTE

1. All Properties are according to Laboratory testing at Enrich Papers.
2. This specification can be improved further, subject to product upgradation.
3. Test Climate -  
Temperature : 23°C ± 1°  
Relative Humidity : 50% ± 5





# WHY CHOOSE US?

---

Enrich Papers support customers to meet consumers' demand for sustainable products based on renewable materials. Our solutions offer low-carbon alternatives to products based on finite resources. Part of the bioeconomy, Enrich Pulp and Paper is a leading global provider of renewable solutions in packaging, consumer board, and paper.

Our fiber-based materials are renewable, recyclable, and fossil-free. Our solutions offer low-carbon alternatives to products based on finite resources. We believe that everything that is made from fossil-based materials today can be made from a yesterday's waste.

## OUR VISION

---

Our vision is to promote fair access to paper by maximizing renewable, recyclable and reusable circular economy to ensure environmental stewardship, social equity and resilience.



Our raw material is renewable, recyclable and fossil-free.



Our products replace fossil-based materials.




Our renewable products contribute to a circular bioeconomy.



# CONTACT US

---

Enrich's Corporate Office:

 Enrich Papers, Vaid Vadi - 3,  
Gondal Road, Rajkot - 360004

For More Details Contact Us On:

 +91 94261 56508

 [info@enrichpapers.com](mailto:info@enrichpapers.com)

 [www.enrichpapers.com](http://www.enrichpapers.com)